



Epic Seating System Adapter Tube

Invacare Solara 3G (ESCTUN-002)

This adapter tube kit is intended to securely fit the Epic Seating System to an Invacare Solara 3G wheelchair.

Part	Description	Qty
A	Adapter Tube	1
B	Tube Nut	1
C	M6 x 1 x 45mm	3
D	M6 Washer	6
E	M6 Nylon Lock Nut	3

1. The Epic Seating attachment tubes utilize the existing hardware that secures the back support tubes to the chair. Locate and remove the fasteners at the pivot point of the existing tubes and remove them from the chair. Retain the fasteners and tube washers for the next step.
2. Locate and remove the latch bolts from the back support tubes. Reinstall these in the lowest of the four one-inch spaced holes in the adapter tubes.
3. Using the fasteners and tube washers removed in Step One, install the Epic Seating adapter tubes to the existing chair hardware.
4. The tube should tilt forward when the latch is released and should firmly engage with the latch when raised to the upright position.
5. Continue with the installation instructions in the Epic Seating Owner's Manual.

