



## Epic Seating System Adapter Tube

Quickie Iris (ESCTUN-009)

This adapter tube kit is intended to securely fit the Epic Seating System to a Quickie Iris wheelchair.

Part	Description	Qty
A	Adapter Tube	1
B	Tube Nut	1
C	M6 x 1 x 45mm	3
D	M6 Washer	6
E	M6 Nylon Lock Nut	3
F	End Plug	1

# Installation Instructions

1. Lift the back release pin and fold the tube forward. Remove the push-on round cap from the back release pin and grip the pin with a pair of vise-grip pliers.
2. Twist the back release pin counter-clockwise to remove it from the back release latch.
3. Slide the back release latch and spring out of the end of the cane and set aside.
4. Remove the nut and bolt and set the back post aside.
5. Using the bottom hole, mount the attachment tube to the frame of the chair using the same bolt and nut removed in step 4. Ensure the hole for the back release pin is located to the rear of the attachment tube and the chair.
6. Replace the spring and back release latch in the lower end of the tube. Press the back release latch into the tube and against spring tension. Reinstall the back release pin through the hole in the attachment tube.
7. Tighten the back release pin using the vise-grip pliers and replace the push-on round cap. Swing the tube to the vertical, ensuring that it locks into position.
8. Continue with the installation instructions in the Epic Seating Owner's Manual.

