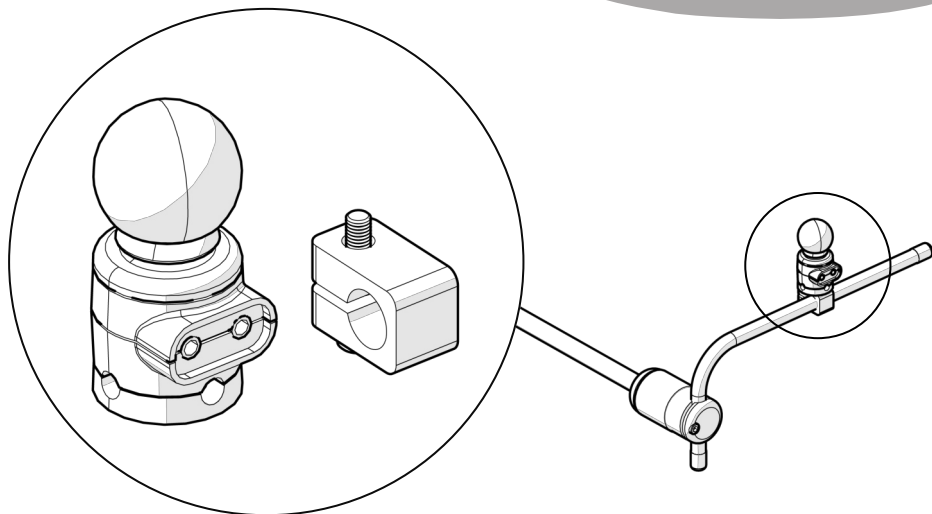




Mounting
Hardware

Stealth Products

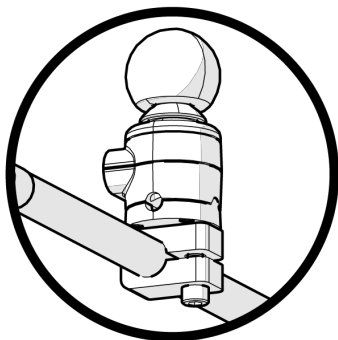
Installation Manual



GAT461M

Multi Joystick Mount

Compatible with GAT400 Series



INSTALLATION INSTRUCTIONS FOR

Stealth Products: IDM-MULTI-9

mo-Vis: P002-61 Multi Joystick

Stealth Commitment

1.1

Stealth Products strives for 100% customer satisfaction. Your complete satisfaction is important. Please contact us with feedback or suggested changes that will help improve the quality and usability of our products.

You may reach us at:



Stealth Products, LLC

104 John Kelly Drive, Burnet, TX 78611

Phone: (512) 715-9995

Fax: (512) 715-9954

Toll Free: (800) 965-9229

Toll Free: (800) 806-1225

info@stealthproducts.com

www.stealthproducts.com

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Installation Date: _____

Dealer: _____




Dealer Stamp:

Serial Number:

Warning Labels

2.1

Warnings are included for the safety of the user, client, operator and property. Please read and understand what the signal words **SAFETY, NOTICE, CAUTION, WARNING** and **DANGER** mean, how they could affect the user, those around the user, and property.

 DANGER	Identifies an imminent situation which (if not avoided) will result in severe injury, death, and property damage .
 WARNING	Identifies a potential situation which (if not avoided) will result in severe injury, death, and property damage .
 CAUTION	Identifies a potential situation which (if not avoided) will result in minor to moderate injury, and property damage .
NOTICE	Identifies important information not related to injury, but possible property damage .
SAFETY	Indicates steps or instructions for safe practices, reminders of safe procedures, or important safety equipment that may be necessary.

Limited Liability

2.2

Stealth Products, LLC accepts no liability for personal injury or damage to property that may arise from the failure of the user or other persons to follow the recommendations, warnings, and instructions in this manual.

Stealth Products does not hold responsibility of final integration of final assembly of product to end user. Stealth Products is not liable for user death or injury.

Testing

2.3

Initial setup and driving should be done in an open area free of obstacles until the user is fully capable of driving safely.

The hardware should always be tested without any person sitting in the wheelchair, and until every alteration of the physical installation or adjustment of the joystick is complete.

1.0 Customer Satisfactioni

1.1 Stealth Commitment i

2.0 Warnings ii

2.1 Warning Labels ii

2.2 Limited Liability ii

2.3 Testing ii

3.0 Table of Contents..... iii

4.0 Parts and Accessories..... 1

4.1 Mounting Hardware Parts 1

4.2 Tools 1

5.0 Installation Instructions 2

5.1 Installing Mount and Joystick 2

5.2 Angle Adjustment 3

5.3 Horizontal Adjustment 3

6.0 Maintenance 4

6.1 Maintenance 4

6.2 Cleaning 4

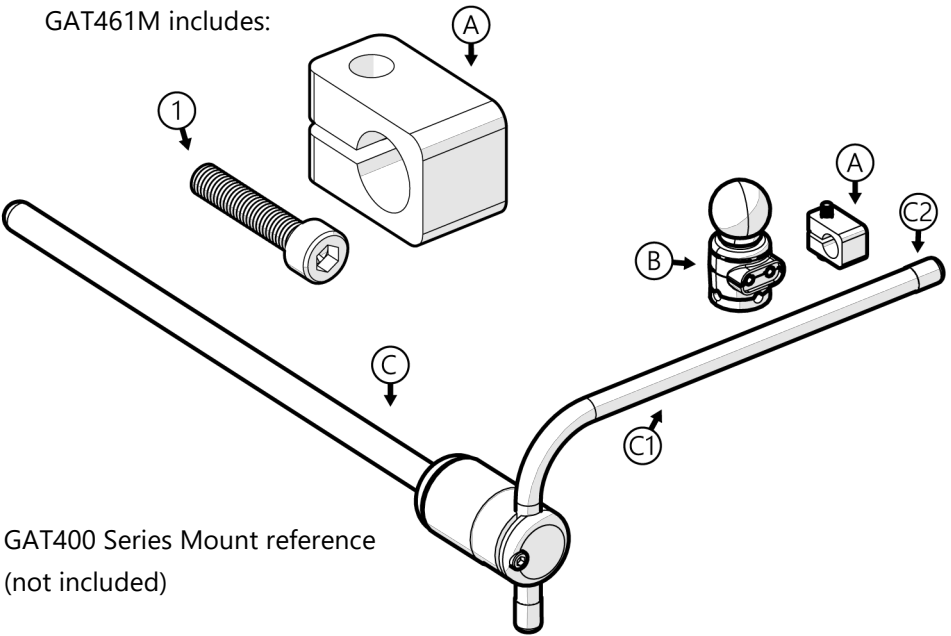
6.1 Disinfecting 4

7.0 Warranty 5

7.1 In Case of Product Failure 5

Mounting Hardware Parts

4.1



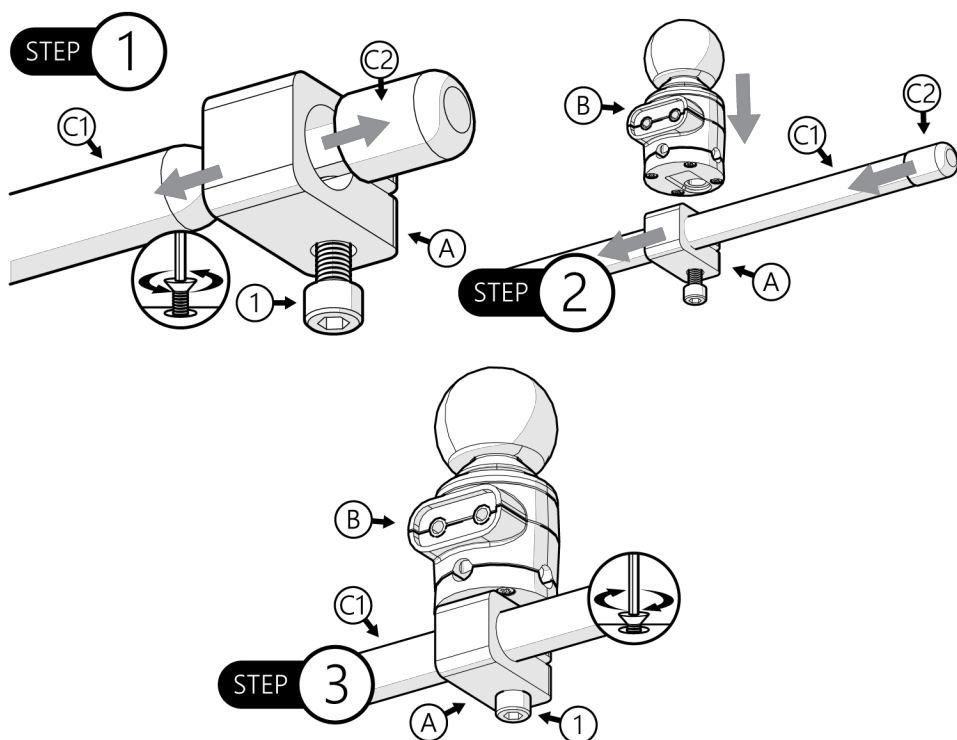
Tools Required (Not included)

4.2

A	GAT461M Block	
B	Multi Joystick ¹	
C	GAT400 Series ¹	C1 Arm
1	M5 x 0.8 x 25mm	C2 Bar Plug
2	5/32 Allen (Hex Key)	
3	4mm Allen (Hex Key)	
1. Not included		

⚠ CAUTION

DO NOT OVER TIGHTEN SCREWS. This could cause wearing of screws or joystick threads, causing the client to lose efficient control.

Installing Joystick**5.1**

Step 1. Remove bar plug (C2) from Gatlin arm (C1). Loosen clamping screw (1). Slide block (A) into the arm(C1).

Step 2. Adjust horizontal position where desired. Replace bar plug (C2). Hold 25mm screw (1) and position Multi Joystick (B) in place.

Step 3. Tighten the screw (1) with 4mm Allen Wrench (Hex Key), but do not over tighten. Mount clamp (A) and tighten to Multi Joystick (B).

Angle Adjustment

5.2

A close-up diagram of the angle adjustment mechanism. A screw labeled (1) is shown being loosened. A block labeled (A) is positioned on the arm. A circular inset shows the screw being rotated.

A diagram showing the block (A) being rotated around the arm. A large curved arrow indicates a 360° range of motion. The screw (1) is shown being tightened.

Step 1: Loosen screw (1).

Step 2: Rotate block (A) in a 360° range to the desired angle. Tighten screw (1) again.

Horizontal Alignment

5.3

A diagram showing the clamp screw (1) being loosened. A block labeled (A) is positioned on the arm. A circular inset shows the screw being rotated.

A diagram showing the block (A) being slid along the arm towards the desired direction. A large double-headed arrow indicates the range of motion. A circular inset shows the block being moved.

A diagram showing the screw (1) being tightened. A circular inset shows the screw being rotated.

Step 1: Loosen clamp screw (1).

Step 2: Slide block (A) towards the desired direction on the arm (C1).

Step 3: Tighten screw (1) again.

SAFETY

For joystick maintenance guidelines refer to the device's user manual.

Maintenance**6.1**

- Check every 6 months that screws are tight. Gently tighten any screws that may have become loose.
- Maintain that the hardware is clean and free of dust.

Cleaning**6.2**

- Wash away surface dirt and grime with a mild dish detergent and rinse away.
- Moisten a soft cloth with water to rub away any remaining dirt.
- Rinse thoroughly with clean water.

Disinfecting**6.3**

- Use a damp cloth with any disinfectant detergent and lightly rub hardware surface.
- Rinse thoroughly with clean water.

Our products are designed, manufactured, and produced to the highest of standards. If any defect in material or workmanship is found, Stealth Products will repair or replace the product at our discretion. Any implied warranty, including the implied warranties of merchantability and fitness for a particular purpose, shall not extend beyond the duration of this warranty. Stealth Products, LLC does not warrant damage due to, but not limited to:

- Misuse, abuse, or misapplication of products.
- Modification of product without written approval from Stealth Products, LLC.
- Any alteration or lack of serial number, where applicable, will automatically void this warranty.
- Stealth Products, LLC is liable for replacement parts only.
- Stealth Products, LLC is not liable for any incurred labor costs.

No person is authorized to alter, extend, or waive the warranties of Stealth Products, LLC.

Stealth Products warrants against failure due to defective materials or workmanship:

Covers: 2 years

Hardware: 5 years

Electronics: 3 years

In Case of Product Failure

7.1

In the event of product failure covered by our warranty, please follow the procedures outlined below:

1. Call Stealth at +1 (512) 715-9995 or toll free +1-800-965-9229.
2. Request the Returns Department or obtain an RA from the Returns Department and follow department or documentation instructions.

This image shows a full page of blank, lined paper. It features approximately 20 evenly spaced horizontal blue or grey lines across its entire width, providing a guide for handwriting. The lines are uniform in thickness and color, set against a plain white background. There are no margins, text, or other markings present on the page.

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