

This adapter tube kit is intended to securely fit the Epic Seating System to a Netti V wheelchair.

Part	Description	Qty	Torque
A	Adapter Tube	2	N/A
B	Mounting Plate	2	N/A
C	M6 x 1 x 40MM SHCS	8	11 N·m

EPiC Seating System Adapter Set

Installation Guide

EPiC Seating System Adapter Tube Set
for the **Netti V** Wheelchair

Customer Satisfaction

Stealth Products is committed to 100% customer satisfaction. Your complete satisfaction is important to us. Please contact us with feedback or suggestions to help us improve the quality and usability of our products.

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General

Read and understand all instructions prior to the use of the product. Failure to adhere to instructions and warnings in this document may result in property damage, injury, or death. Product misuse or failure to follow instructions will void the warranty.

Immediately discontinue use if any function is compromised, if parts are missing or loose, or if any component shows signs of excessive wear. Consult with your supplier for repair, adjustment, or replacement.

All persons responsible for fitting, adjustment, and daily use of the devices discussed in these instructions must be familiar with and understand all safety aspects of the devices mentioned. In order for our products to be used successfully, you must read and understand all instructions and warnings, and maintain our products according to our instructions on care and maintenance.

The installation instructions will guide you through this product's options and possibilities. Instructions are written with the expressed intent of use with standard configurations. They also contain important safety and maintenance information, as well as describe possible problems that can arise during use. For further assistance, or more advanced applications, please contact your supplier or **Stealth Products** at (512) 715-9995 or toll free at (800) 965-9229.

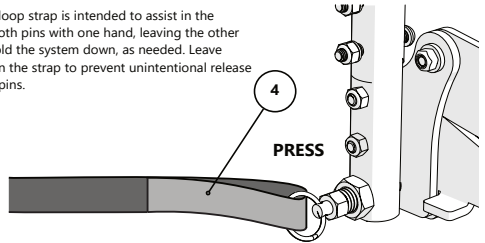
Always keep the operating instructions in a safe place so they may be referenced as necessary.

All information, pictures, illustrations, and specifications are based on the product information that was available at the time of printing. Pictures and illustrations shown in these instructions are representative examples and are not intended to be exact depictions of the various parts of the product.

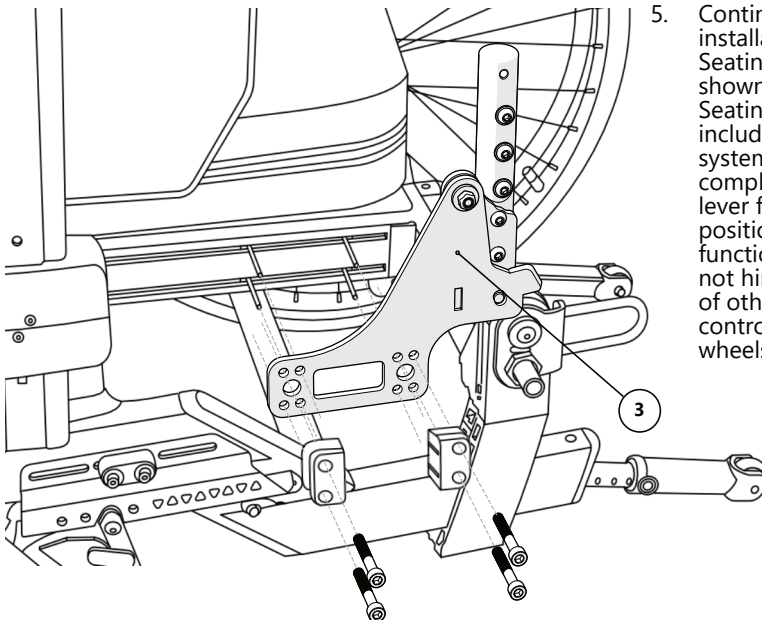
Installation Instructions

1. Remove the wheels from the frame and set them aside. Uninstall the tilt control lever from the cane. Reinstall the screws to the lever housing to prevent loss and leave the lever with the chair.

The hook and loop strap is intended to assist in the activation of both pins with one hand, leaving the other hand free to fold the system down, as needed. Leave enough slack in the strap to prevent unintentional release of the locking pins.



2. Remove the mounting blocks securing the cane brackets to the seat rail by removing two screws from each block. Set the blocks aside to be used later in the installation. Locate the recline strut connection behind the seat pan. Pull the clip and retaining pin to free the strut from the seat pan. Remove the cane bracket assembly from the chair by tilting the brackets until they clear the pins. Remove the lower strut bracket by removing the four screws holding it to the seat pan. Set the cane assembly and strut bracket aside.
3. Select the proper attachment rod for the side of the chair you are working on. The bracket will mount to the locator pins from Step 2, and the attachment rod should be located inside the bracket facing the seat pan. Replace the mounting blocks set aside in Step 2 over the locator pins and install using the screws included with the attachment tube set. Torque these screws to the values shown in the chart on the front page of this guide.
4. Repeat Step 3 for the other side of the chair. Using the strip of hook and loop fabric in the kit, connect the rings of the locking pins as shown in the upper diagram to right. Ensure that there is enough slack in the strip to prevent accidental unlocking of the pins.



5. Continue with the installation of your EPiC Seating System as shown in the EPiC Seating System manual included with the system. When complete, install the lever for tilt control in a position that is functional and does not hinder the function of other levers or controls. Reinstall the wheels.



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Warranty Information



Home Page



Online User Manual



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