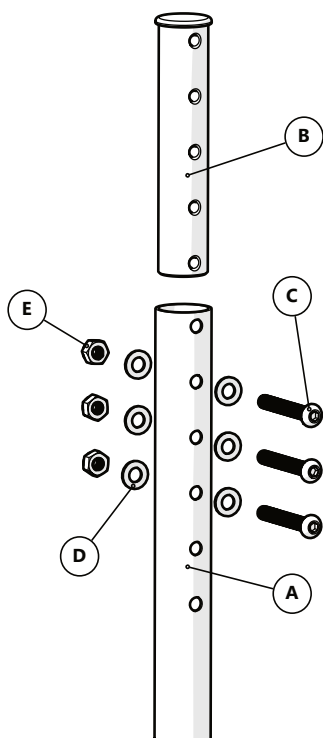




This adapter tube kit is intended to securely fit the Epic Seating System to a Quickie Iris wheelchair.

Part	Description	Qty
A	Adapter Tube	1
B	Tube Nut	1
C	M6 x 1 x 45mm	3
D	M6 Washer	6
E	M6 Nylon Lock Nut	3

EPiC Seating System Adapter Set

Installation Guide

EPiC Seating System Adapter Tube Set
for the **Quickie Iris** Wheelchair

Customer Satisfaction

Stealth Products is committed to 100% customer satisfaction. Your complete satisfaction is important to us. Please contact us with feedback or suggestions to help us improve the quality and usability of our products.

You may reach us at:

Stealth Products, LLC

104 John Kelly Drive, Burnet, TX 78611



Phone: (512) 715-9995

Fax: (512) 715-9954

Toll Free: (800) 965-9229

Toll Free: (800) 806-1225

info@stealthproducts.com

www.stealthproducts.com

EU REP EMERGO EUROPE BV Westervoortsedijk 60 6827 AT Arnhem The Netherlands	CE GELBART AG Tribtschenstrasse 64 CH-6005 Luzern Switzerland	UK Authorized Representative EMERGO CONSULTING (UK) LTD. c/o Cr360 - UL International Compass House, Vision Park Histon Cambridge CB24 9BZ United Kingdom UK CA
--	--	--

General

Read and understand all instructions prior to the use of the product. Failure to adhere to instructions and warnings in this document may result in property damage, injury, or death. Product misuse or failure to follow instructions will void the warranty.

Immediately discontinue use if any function is compromised, if parts are missing or loose, or if any component shows signs of excessive wear. Consult with your supplier for repair, adjustment, or replacement.

All persons responsible for fitting, adjustment, and daily use of the devices discussed in these instructions must be familiar with and understand all safety aspects of the devices mentioned. In order for our products to be used successfully, you must read and understand all instructions and warnings, and maintain our products according to our instructions on care and maintenance.

The installation instructions will guide you through this product's options and possibilities.

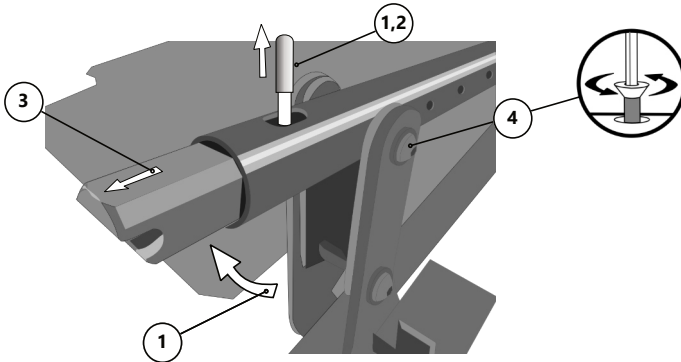
Instructions are written with the expressed intent of use with standard configurations. They also contain important safety and maintenance information, as well as describe possible problems that can arise during use. For further assistance, or more advanced applications, please contact your supplier or **Stealth Products** at (512) 715-9995 or toll free at (800) 965-9229.

Always keep the operating instructions in a safe place so they may be referenced as necessary.

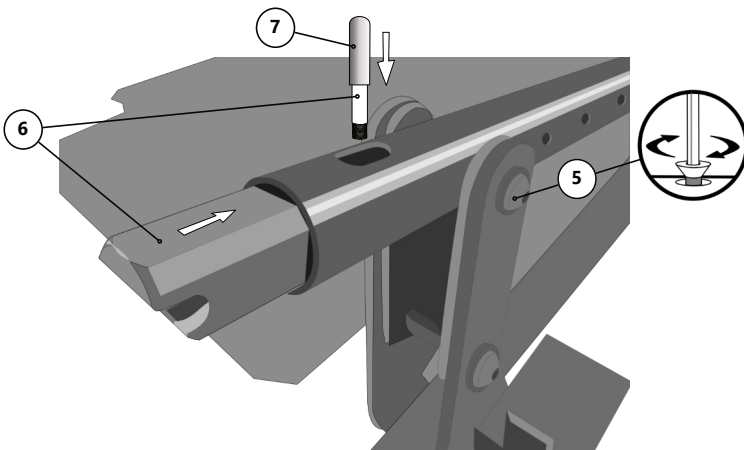
All information, pictures, illustrations, and specifications are based on the product information that was available at the time of printing. Pictures and illustrations shown in these instructions are representative examples and are not intended to be exact depictions of the various parts of the product.

Installation Instructions

1. Lift the back release pin and fold the tube forward. Remove the push-on round cap from the back release pin and grip the pin with a pair of vise-grip pliers.
2. Twist the back release pin counter-clockwise to remove it from the back release latch.
3. Slide the back release latch and spring out of the end of the cane and set aside.
4. Remove the nut and bolt and set the back post aside.



5. Using the bottom hole, mount the attachment tube to the frame of the chair using the same bolt and nut removed in step 4. Ensure the hole for the back release pin is located to the rear of the attachment tube and the chair.
6. Replace the spring and back release latch in the lower end of the tube. Press the back release latch into the tube and against spring tension. Reinstall the back release pin through the hole in the attachment tube.
7. Tighten the back release pin using the vise-grip pliers and replace the push-on round cap. Swing the tube to the vertical, ensuring that it locks into position.
8. Continue with the installation instructions in the Epic Seating Owner's Manual.





© 2025, Stealth Products, LLC

Warranty Information



Home Page



Online User Manual



Stealth Products, LLC · info@stealthproducts.com · www.stealthproducts.com
(800) 965-9229 | (512) 715-9995 | 104 John Kelly Drive, Burnet, TX 78611