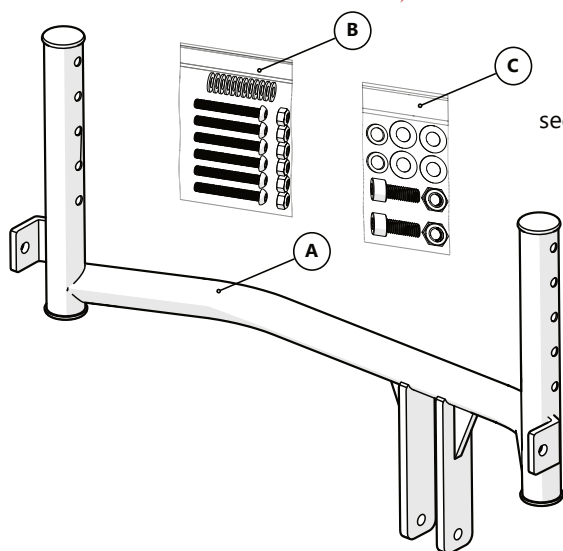




This adapter kit is intended to securely fit the Epic Seating System to a Rupiani Weely wheelchair.

Part	Description	Qty
A	Back Support Bracket	1
B	M6 x 1 x 45mm	6
	M6 Washer	12
	M6 Nylon Lock Nut	6
C	M8 x 1.25 x 25mm	2
	M8 Flat Washer	4
	8mm x 5mm Spacer	2
	M8 Nylon Lock Nut	2

EPiC Seating System Adapter Set

Installation Guide

EPiC Seating System Adapter Tube Set
for the **Rupiani Weely** Wheelchair

Customer Satisfaction

Stealth Products is committed to 100% customer satisfaction. Your complete satisfaction is important to us. Please contact us with feedback or suggestions to help us improve the quality and usability of our products.

You may reach us at:

Stealth Products, LLC

104 John Kelly Drive, Burnet, TX 78611



Phone: (512) 715-9995

Fax: (512) 715-9954

Toll Free: (800) 965-9229

Toll Free: (800) 806-1225

info@stealthproducts.com

www.stealthproducts.com

EU REP  PRIDE MOBILITY PRODUCTS EUROPE BV De Zwaan 3 1601 MS Enkhuizen The Netherlands	CH REP SODIMED SA Chemin Praz Devant 12 1032 Romanel sur-Lausanne Switzerland	UK Authorized Representative PRIDE MOBILITY PRODUCTS LTD. 32 Wedgwood Road, Bicester, Oxfordshire OX26 4UL United Kingdom 
--	---	---

General

Read and understand all instructions prior to the use of the product. Failure to adhere to instructions and warnings in this document may result in property damage, injury, or death. Product misuse or failure to follow instructions will void the warranty.

Immediately discontinue use if any function is compromised, if parts are missing or loose, or if any component shows signs of excessive wear. Consult with your supplier for repair, adjustment, or replacement.

All persons responsible for fitting, adjustment, and daily use of the devices discussed in these instructions must be familiar with and understand all safety aspects of the devices mentioned. In order for our products to be used successfully, you must read and understand all instructions and warnings, and maintain our products according to our instructions on care and maintenance.

The installation instructions will guide you through this product's options and possibilities.

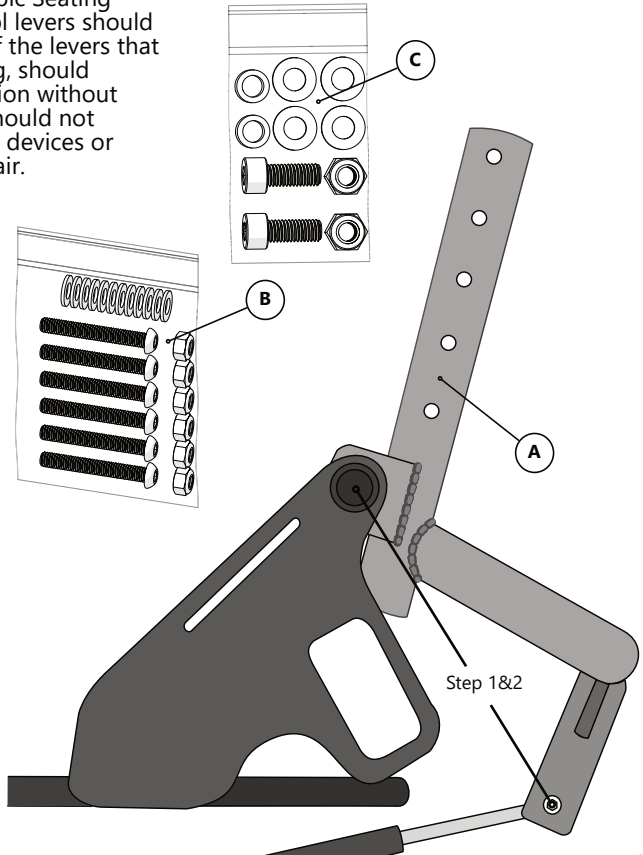
Instructions are written with the expressed intent of use with standard configurations. They also contain important safety and maintenance information, as well as describe possible problems that can arise during use. For further assistance, or more advanced applications, please contact your supplier or **Stealth Products** at (512) 715-9995 or toll free at (800) 965-9229.

Always keep the operating instructions in a safe place so they may be referenced as necessary.

All information, pictures, illustrations, and specifications are based on the product information that was available at the time of printing. Pictures and illustrations shown in these instructions are representative examples and are not intended to be exact depictions of the various parts of the product.

Installation Instructions

- The Rupiani Weely wheelchair frame is shipped with a bracket that facilitates the addition of the Epic Seating System.
- 1. If your chair shipped with a back support bracket that has full canes, remove the fasteners attaching it to the chair and recline strut, as shown in the image to the right. Remove any cabled control levers for brakes or tilt from the canes and set them aside to install after the Epic Seating installation.
- 2. Using the fasteners (C) included with the bracket, install the back support bracket for Epic Seating (A) to the chair frame and tighten the fasteners to secure it. Reattach the locking strut to the arm on the bracket.
- 3. The tubes on the back support bracket (A) have threaded holes and do not require separate tube nuts to attach the Epic Seating system to the cane tubes. Any reference to tube nuts in the installation guides can be interpreted as referring to the tubes of the back support bracket.
- 4. Continue with installation of the Epic Seating system as detailed in the installation section of the Epic Seating Owner's Manual. When complete, return to this manual for the final step.
- 5. Install the cable control levers removed in Step 1 to the cane tubes or handles of the Epic Seating system. The control levers should be installed clear of the levers that control Epic Seating, should perform their function without interference, and should not interfere with other devices or functions of the chair.





© 2025, Stealth Products, LLC

Warranty Information



Home Page



Online User Manual



Stealth Products, LLC · info@stealthproducts.com · www.stealthproducts.com
(800) 965-9229 | (512) 715-9995 | 104 John Kelly Drive, Burnet, TX 78611